Packaging Enterprises Inc.

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Flo-Master 4000 filling machine parts list --- 1/1/2015

Item Number	Description	Size	Material	Unit	Price Each	Extension
	Diagram 1					
1	Filling Nozzle	Various	304 Stainless Steel	1	$155.00	$155.00
2	Nozzle Support Bar		Aluminum	1	$142.00	$142.00
3	Discharge Tubing	Various	Various	1	$38.00	$38.00
4	Discharge Check Valve Housing		304 Stainless Steel	1	$225.00	$225.00
5	Check Valve (not visible)	1 1/2"	Various	2	$285.00	$570.00
6	Check Valve Housing Sanitary Clamp	1 1/2"	304 Stainless Steel	2	$32.00	$64.00
7	Fill Head Sanitary Tee	1 1/2"	304 Stainless Steel	1	$92.00	$92.00
8	Intake Check Valve Housing	Various	304 Stainless Steel	1	$252.00	$252.00
9	Intake Tubing	Various	Various	1	$45.00	$45.00
10	Fill Cylinder Support Clamp		Aluminum	2	$178.00	$356.00
11	Fill Cylinder	1 3/8"	304 Stainless Steel	1	$432.00	$432.00
		1 7/8"	304 Stainless Steel	1	$585.00	$585.00
		3"	304 Stainless Steel	1	$785.00	$785.00
		6"	304 Stainless Steel	1	$1,195.00	$1,195.00
12	Fill Piston (not visible)	1 3/8"	PET	1	$185.00	$185.00
		1 7/8"	PET	1	$258.25	$258.25
		3"	PET	1	$387.50	$387.50
		6"	PET	1	$587.00	$587.00
13	Fill Piston O-Rings (not visible)		Various	2	See O-Ring Price List	
14	Alignment Coupler (not visible)		304 Stainless Steel	1	$187.50	$187.50
15	Main Air Cylinder	2.5" x 10"		1	$785.00	$785.00
16	Pneumatic Sensor	3/8" NPT		2	$87.50	$175.00
17	Flow Control	3/8" NPT		2	$89.50	$179.00
18	Quantity Adjustment Rod		304 Stainless Steel	1	$92.25	$92.25
19	Locking Nut and Sealing Washer			1	$32.95	$32.95
20	Quantity Adjustment Hand wheel			1	$89.00	$89.00
21	Filter/Regulator with lockout			1	$252.00	$252.00
22	Cylinder Sanitary Clamp	2"	304 Stainless Steel	1	$52.00	$52.00
23	Cylinder Sanitary Clamp Gasket (not visible)	2"	Viton	1	$9.85	$9.85
			Buna	1	$8.85	$8.85
			Silicone	1	$9.85	$9.85
			Teflon	1	$10.85	$10.85
24	Foot Switch			1	$255.00	$255.00
	Foot Switch Internal Valve (not visible)			1	$122.50	$122.50
25	Air Cylinder Forward Mounting Block			1	$178.00	$178.00
26	Air Cylinder Rear Mounting Block			1	$152.00	$152.00
27	Base Plate			1	$628.00	$628.00
28	Base Side Guards (full Set)		304 Stainless Steel	1	$398.00	$398.00
29	Legs			4	$89.20	$356.80

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Item Number	Description	Size	Material	Unit	Price Each	Extension
	Diagram 2					
30	Main Air Valve	3/8" Tube		1	$285.00	$285.00
31	Main air valve Air Supply Tube	3/8"		1	$4.80	$4.80
32	Male Tube Fitting	3/8" Tube		3	$12.85	$38.55
33	Muffler - Main Air Valve			2	$7.85	$15.70
34	Sensor Signal Tube	5/32"		1	$5.85	$5.85
35	Male Tube fitting - Sensor Line	5/32"		2	$5.85	$11.70
36	Main Air Cylinder Tube	3/8"		1	$12.00	$12.00
37	Tube Tee with Reducer	3/8" to 1/4"		1	$12.90	$12.90
38	Tube Tee	5/32" Tube		1	$110.83	$110.83
39	Main Air Cylinder Mounting Bar		304 Stainless Steel	2	$39.00	$78.00
39	Sensor Supply Y	5/32" Tube		1	$12.85	$12.85
40	Sensor Supply Tube	5/32"		2	$4.85	$9.70
41	Main Air Supply Elbow	3/8"		1	$7.85	$7.85
42	Foot Switch Tube	5/32"		2	$6.85	$13.70